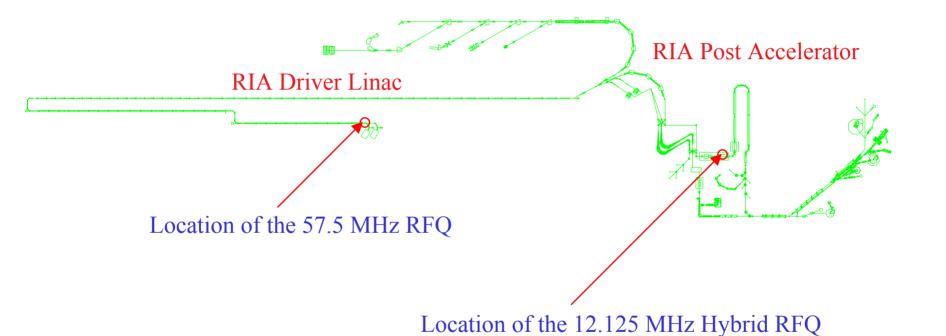


Content

- 57.5 MHz RFQ for the RIA Driver linac.
 - Construction of the prototype
 - Computer simulations
 - Experimental results.
- 12.125 MHz Hybrid RFQ for the RIA Post-Accelerator.
 - Construction of the prototype
 - Final modifications of the model
 - Experimental results
- Summary and needs for future work



57.5 RFQ and 12.125 MHz H-RFQ location in the RIA





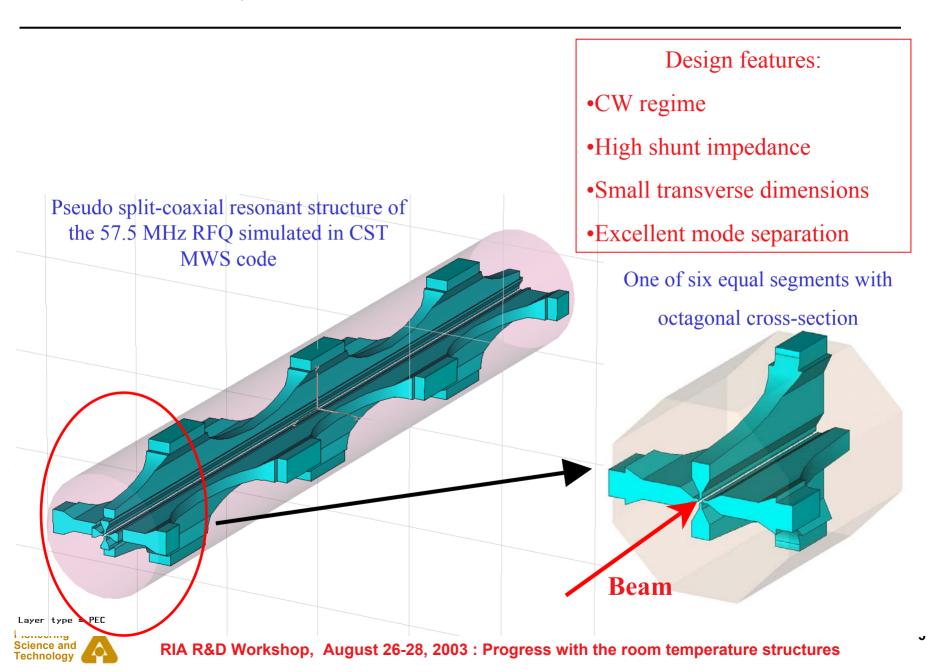
Motivation

The cold models are necessary to determine

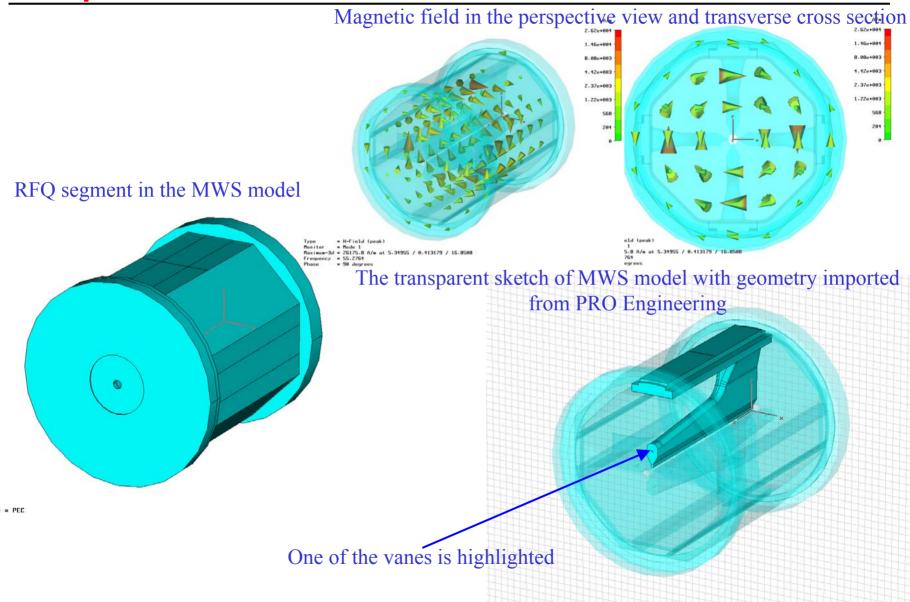
- the final cavity dimensions prior to fabrication of fullpower prototypes
- accelerating and focusing fields distribution
- electrodynamics parameters
- coupling to the external power supply



57.5 MHZ RFQ resonant structure



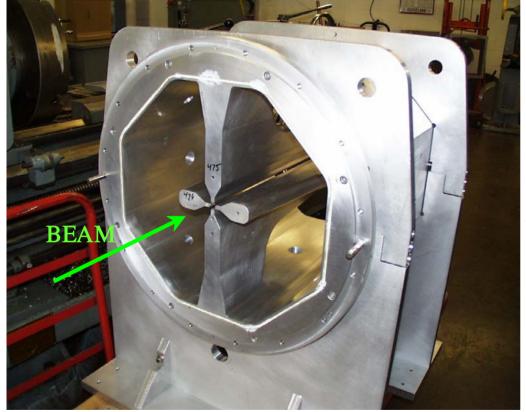
Computer simulations



57.5 MHz RFQ for the RIA Driver linac

View on the structure details inside the cavity

The aluminum cold model assembly with opened end plates





The vane made out of OFE copper and brazed with 50-50 Cu-Au alloy at ANL central shop





Experimental results

Frequency spectrum of the prototype

Mode	Calculated frequency, MHz	Measured frequency, MHz	
1	55.276	54.469	
2	93.658	93.103	
3	94.321	93.704	
4	194.699	195.937	
5	232.809	248.725	

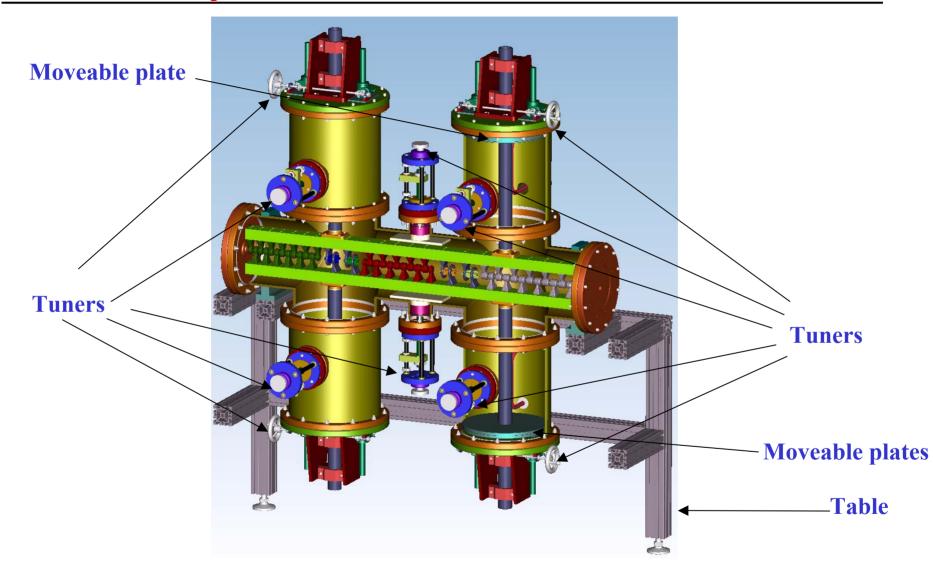
Quality factor of the aluminum model

Simulations: $Q_0^{\text{sim}} = 6500$

Experiment: Q_0^{exp} =4984

$$\mathbf{Q}_0^{\text{exp}} = 77\% \mathbf{Q}_0^{\text{sim}}$$

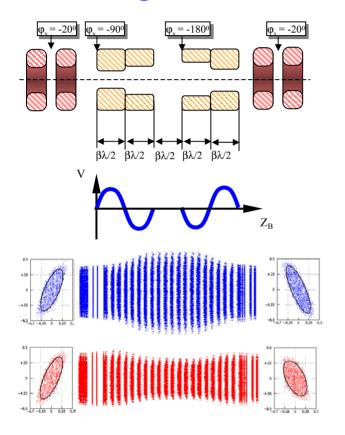
12.125 MHz Hybrid RFQ for the RIA Post-Accelerator



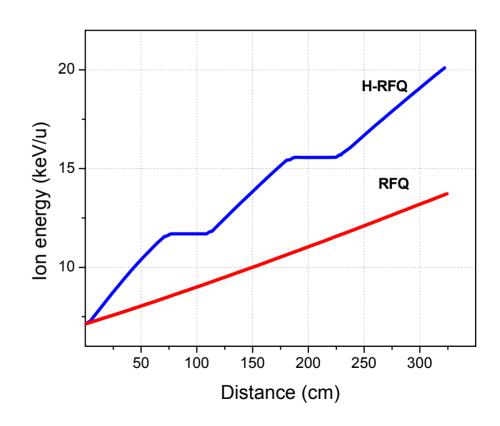


Principle of the Hybrid RFQ operation

Beam focusing in the RFQ sections



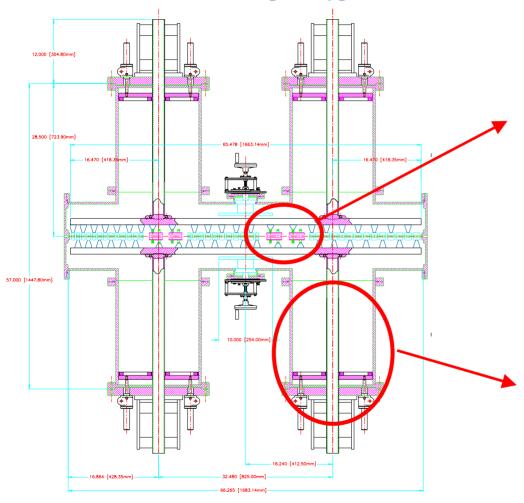
Energy gain in the H-RFQ and in conventional RFQ



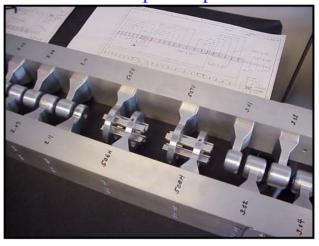


12.125 MHz Hybrid RFQ prototype

Assembly drawings and computer model of the H-RFQ prototype



Drift tubes and quadruples sections



The frequency tuner (inside view)



Moveable plate

SECTION "A-A"



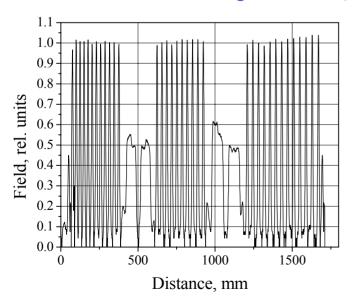
Design modifications

Electrodynamics parameters of the H-RFQ cold model

	MWS simulation	Measurement before the modification	Measurement after the modification
Q	4700	1350-2300	3150
f (MHz)	24.65	26.5	24.25

$$\frac{R_s}{Q_0} = 6.85 \cdot 10^4 \,\Omega$$
 $\frac{R_s}{Q_0} (MWS) = 7.11 \cdot 10^4 \,\Omega$

Field distribution along the H-RFQ



Aluminum cold model of the H-RFQ after the modification



Summary

- Cold models of two accelerating structures for the RIA were built and investigated
- The measured electrodynamics parameters of the models will be used for construction of full-power prototypes



Needs for the future work

- 1. Build full-power one-segment prototype of the 57.5 MHz RFQ for the RIA Driver Linac to demonstrate
 - > Fabrication technology
 - > Operation in wide range of rf power without multipacting
 - Acceleration of two charge state heavy-ion beams
- 2. Build full-scale full-power prototype of the 12.125 MHz Hybrid RFQ for the RIA Post-Accelerator to demonstrate
 - Fabrication technology
 - > Operation in wide range of rf power without multipacting
 - > Acceleration of single charged uranium beams

